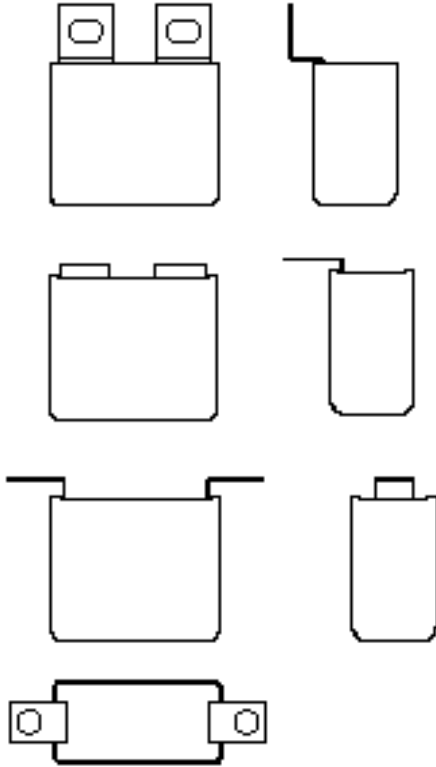


Metallized Polypropylene Film Capacitor AC and Pulse Capacitor MKP Snubber Type



DIELECTRIC

Polypropylene film

ELECTRODES

Metallized film

CONSTRUCTION

Series construction

RATED (DC) VOLTAGE

700 V, 850 V, 1000 V, 1250 V, 1600 V, 2000 V, 2500 V

RATED (AC) VOLTAGE

420 V, 450 V, 500 V, 550 V, 600 V, 700 V, 800 V

INSULATION RESISTANCE

RC between leads, at 500 V after 1 min:

> 100 GΩ for C ≤ 0.33 μF

> 30 000 s for C > 0.33 μF

TEST VOLTAGE BETWEEN TERMINALS

1.6 U_{RDC} for 60 s

(maximum rise time 1000 V/s, cut off current 10 mA)

TEST VOLTAGE BETWEEN TERMINALS AND CASE

1.4 U_{RAC} + 2000 V_{DC} for 60 s

FEATURES

- Low inductance construction
- Low loss dielectric
- Compliant to RoHS Directive 2002/95/EC

APPLICATIONS

Industrial motor control circuits, mounted directly on the IGBT

REFERENCE STANDARDS

IEC 60384-17

PERFORMANCE GRADE

Grade 1 (long life)

STABILITY GRADE

Grade 2

MARKING

C-value, tolerance code, rated voltage, manufacturer's emblem, code for dielectric material, manufacturer's type designation, year and week, manufacturer's location

ENCAPSULATION

Flame retardant plastic case, and epoxy resin sealed

CLIMATIC TESTING CLASS ACC. TO IEC 60068-1

55/085/56

CAPACITANCE RANGE (E12 SERIES)

0.047 μF to 5 μF

CAPACITANCE TOLERANCE

± 5 %

TABS

Tabs tinned coated copper

RATED (DC) TEMPERATURE

85 °C

MAXIMUM APPLICATION TEMPERATURE

85 °C

RELIABILITY

Operation life > 300 000 h

Failure rate < 5 FIT (40 °C and 0.5 x U_R)

DETAIL SPECIFICATION

For more detailed data and test requirements contact:

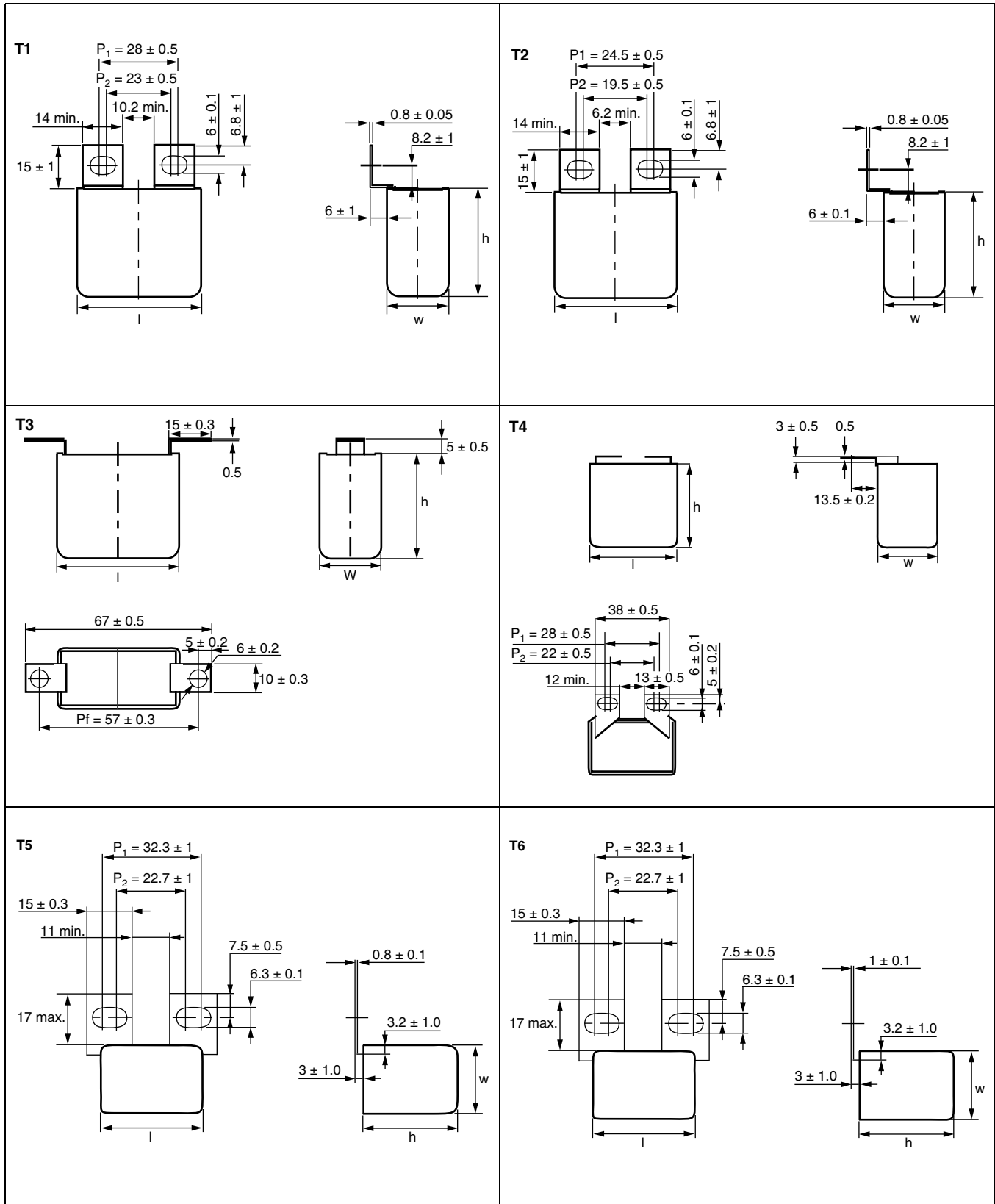
dc-film@vishay.com

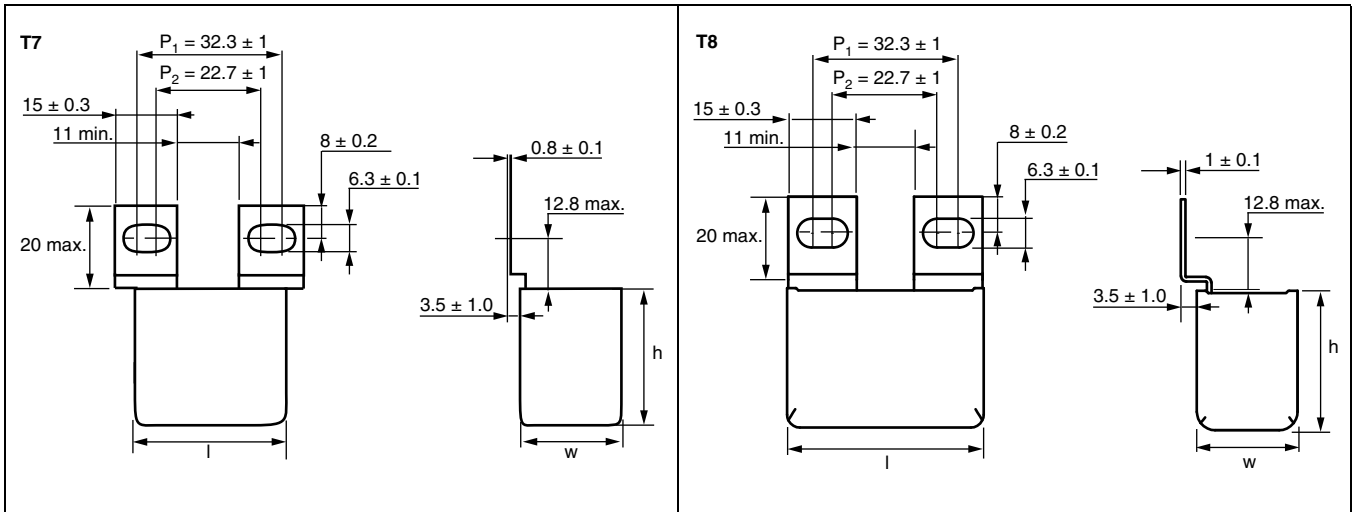


MKP 386 M Snubber

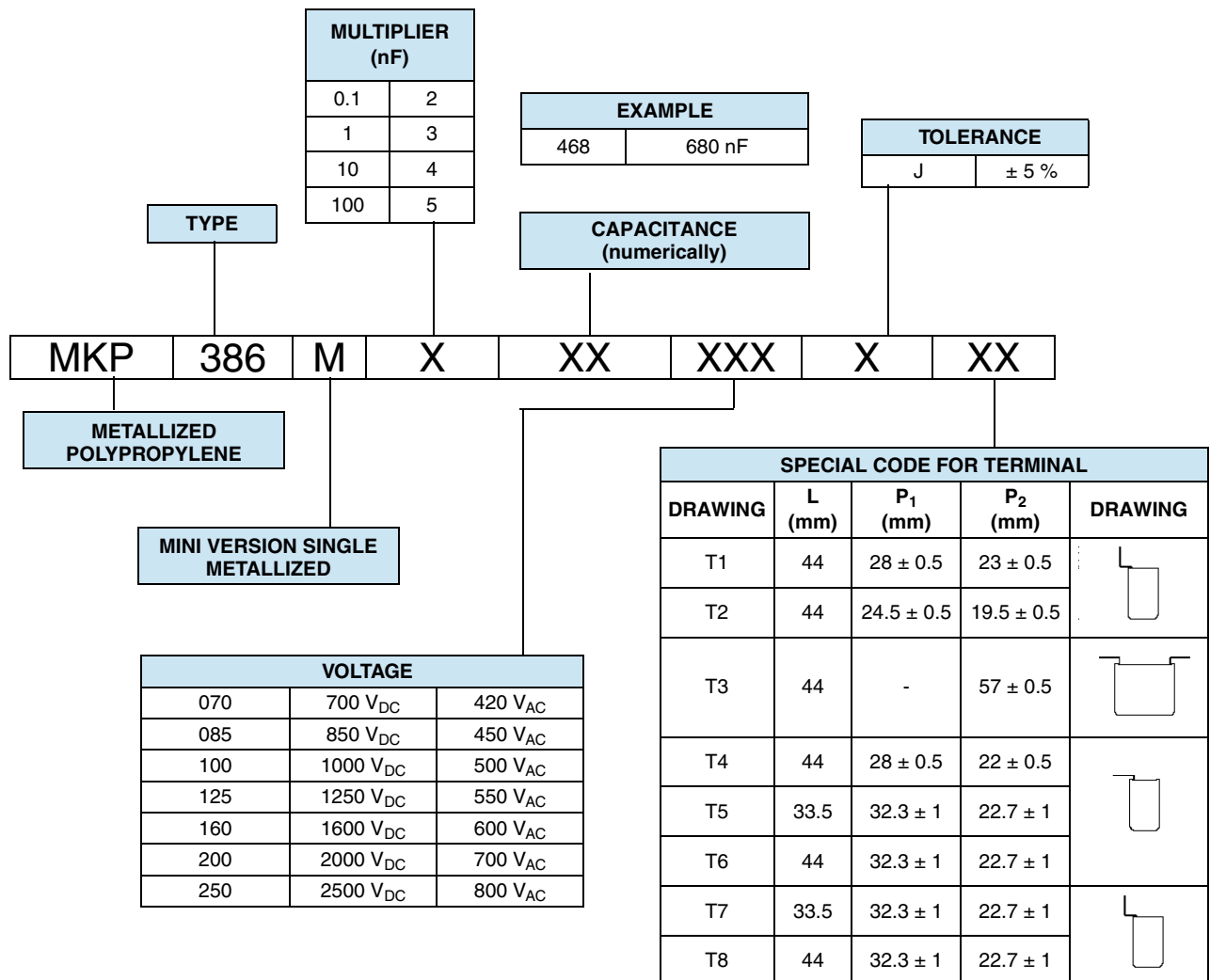
Vishay BCcomponents

Metallized Polypropylene Film Capacitor AC and Pulse Capacitor MKP Snubber Type





COMPOSITION OF CATALOG NUMBER



MKP 386 M Snubber



Vishay BCcomponents Metallized Polypropylene Film Capacitor AC and Pulse Capacitor MKP Snubber Type

SPECIFIC REFERENCE DATA (700 V_{DC})

U_{RDC} = 700 V; U_{RAC} = 420 V; U_{PP} = 1130 V

CAP. (μF)	DIM. (mm) ⁽⁴⁾			dU/dt (V/μs)	I _{peak} (A)	I _{RMS} ⁽²⁾ (A)	ESR ⁽³⁾ (mΩ)	tan δ 1 kHz <(10 ⁻⁴)	tan δ 10 kHz <(10 ⁻⁴)	tan δ 100 kHz <(10 ⁻⁴)	PART NUMBER ⁽¹⁾	TERMINAL AVAILABLE							
	B	H	L									T1	T2	T3	T4	T5	T6	T7	T8
0.47	22.0	30.5	33.5	800	376	7.0	16.0	4.0	8.0	50	MKP386M447070J**					T5	T7		
0.68	22.0	30.5	33.5	800	544	8.0	11.0	4.0	8.0	50	MKP386M468070J**					T5	T7		
1.0	22.0	30.5	33.5	800	800	9.0	7.5	4.0	8.0	50	MKP386M510070J**					T5	T7		
1.5	22.0	30.5	33.5	800	1200	10.0	5.0	4.0	8.0	-	MKP386M515070J**					T5	T7		
2.0	22.0	38.0	44.0	370	740	10.0	7.5	5.0	15	-	MKP386M520070J**	T1	T2	T3	T4		T6		T8
2.2	22.0	38.0	44.0	370	814	10.0	6.5	5.0	15	-	MKP386M522070J**	T1	T2	T3	T4		T6		T8
3.0	30.0	46.0	44.0	370	1110	14.0	5.5	5.0	15	-	MKP386M530070J**	T1	T2	T3	T4		T6		T8
3.3	30.0	46.0	44.0	370	1221	14.0	5.0	5.0	15	-	MKP386M533070J**	T1	T2	T3	T4		T6		T8
4.0	30.0	46.0	44.0	370	1480	15.0	4.5	5.0	15	-	MKP386M540070J**	T1	T2	T3	T4		T6		T8
4.7	30.0	46.0	44.0	370	1739	15.0	6.0	5.0	15	-	MKP386M547070J**	T1	T2	T3	T4		T6		T8
5.0	30.0	46.0	44.0	370	1850	15.0	6.0	5.0	15	-	MKP386M550070J**	T1	T2	T3	T4		T6		T8

SPECIFIC REFERENCE DATA (850 V_{DC})

U_{RDC} = 850 V; U_{RAC} = 450 V; U_{PP} = 1300 V

CAP. (μF)	DIM. (mm) ⁽⁴⁾			dU/dt (V/μs)	I _{peak} (A)	I _{RMS} ⁽²⁾ (A)	ESR ⁽³⁾ (mΩ)	tan δ 1 kHz <(10 ⁻⁴)	tan δ 10 kHz <(10 ⁻⁴)	tan δ 100 kHz <(10 ⁻⁴)	PART NUMBER ⁽¹⁾	TERMINAL AVAILABLE							
	B	H	L									T1	T2	T3	T4	T5	T6	T7	T8
0.47	22.0	30.5	33.5	800	376	7.5	13.0	4.0	8.0	50	MKP386M447085J**					T5	T7		
0.68	22.0	30.5	33.5	800	544	8.5	10.0	4.0	8.0	50	MKP386M468085J**					T5	T7		
0.82	22.0	30.5	33.5	800	656	9.0	8.5	4.0	8.0	50	MKP386M482085J**					T5	T7		
1.0	22.0	30.5	33.5	800	800	10.0	7.0	4.0	8.0	50	MKP386M510085J**					T5	T7		
1.5	22.0	38.0	44.0	370	555	10.0	9.0	5.0	15	-	MKP386M515085J**	T1	T2	T3	T4		T6		T8
2.0	22.0	38.0	44.0	370	740	12.0	7.0	5.0	15	-	MKP386M520085J**	T1	T2	T3	T4		T6		T8
2.2	22.0	38.0	44.0	370	814	13.0	6.0	5.0	15	-	MKP386M522085J**	T1	T2	T3	T4		T6		T8
3.0	30.0	46.0	44.0	370	1110	16.0	4.5	5.0	15	-	MKP386M530085J**	T1	T2	T3	T4		T6		T8
3.3	30.0	46.0	44.0	370	1221	16.0	4.0	5.0	15	-	MKP386M533085J**	T1	T2	T3	T4		T6		T8
4.0	30.0	46.0	44.0	370	1480	18.0	3.5	5.0	15	-	MKP386M540085J**	T1	T2	T3	T4		T6		T8

SPECIFIC REFERENCE DATA (1000 V_{DC})

U_{RDC} = 1000 V; U_{RAC} = 500 V; U_{PP} = 1400 V

CAP. (μF)	DIM. (mm) ⁽⁴⁾			dU/dt (V/μs)	I _{peak} (A)	I _{RMS} ⁽²⁾ (A)	ESR ⁽³⁾ (mΩ)	tan δ 1 kHz <(10 ⁻⁴)	tan δ 10 kHz <(10 ⁻⁴)	tan δ 100 kHz <(10 ⁻⁴)	PART NUMBER ⁽¹⁾	TERMINAL AVAILABLE							
	B	H	L									T1	T2	T3	T4	T5	T6	T7	T8
0.47	22.0	30.5	33.5	725	341	7.5	13.0	4.0	8.0	50	MKP386M447100J**					T5	T7		
0.56	22.0	30.5	33.5	725	406	8.0	11.0	4.0	8.0	50	MKP386M456100J**					T5	T7		
0.68	22.0	30.5	33.5	725	493	9.0	9.0	4.0	8.0	50	MKP386M468100J**					T5	T7		
0.82	22.0	30.5	33.5	725	595	9.0	7.5	4.0	8.0	50	MKP386M482100J**					T5	T7		
1.0	22.0	30.5	33.5	725	725	10.0	6.0	4.0	8.0	50	MKP386M510100J**					T5	T7		
1.2	22.0	38.0	44.0	340	408	10.0	10.0	5.0	15	-	MKP386M512100J**	T1	T2	T3	T4		T6		T8
1.5	22.0	38.0	44.0	340	510	11.0	8.0	5.0	15	-	MKP386M515100J**	T1	T2	T3	T4		T6		T8
1.8	22.0	38.0	44.0	340	612	12.0	6.5	5.0	15	-	MKP386M518100J**	T1	T2	T3	T4		T6		T8
2.0	30.0	46.0	44.0	340	680	14.0	6.0	5.0	15	-	MKP386M520100J**	T1	T2	T3	T4		T6		T8
2.2	30.0	46.0	44.0	340	748	15.0	5.5	5.0	15	-	MKP386M522100J**	T1	T2	T3	T4		T6		T8
2.5	30.0	46.0	44.0	340	850	15.0	5.0	5.0	15	-	MKP386M525100J**	T1	T2	T3	T4		T6		T8
2.7	30.0	46.0	44.0	340	918	16.0	4.5	5.0	15	-	MKP386M527100J**	T1	T2	T3	T4		T6		T8
3.3	30.0	46.0	44.0	340	1122	18.0	3.5	5.0	15	-	MKP386M533100J**	T1	T2	T3	T4		T6		T8

Notes

- (1) Change the symbol ** according special code for the terminals
- (2) Maximum RMS current at 100 kHz, + 85 °C
- (3) The ESR (Equivalent Series Resistance) typical values at 100 kHz
- (4) Standard dimension



MKP 386 M Snubber

Metallized Polypropylene Film Capacitor AC Vishay BCcomponents
and Pulse Capacitor MKP Snubber Type

SPECIFIC REFERENCE DATA (1250 V_{DC})

U_{RDC} = 1250 V; U_{RAC} = 550 V; U_{PP} = 1550 V

CAP. (μF)	DIM. (mm) ⁽⁴⁾			dU/dt (V/μs)	I _{peak} (A)	I _{RMS} ⁽²⁾ (A)	ESR ⁽³⁾ (mΩ)	tan δ 1 kHz < (10 ⁻⁴)	tan δ 10 kHz < (10 ⁻⁴)	tan δ 100 kHz < (10 ⁻⁴)	PART NUMBER ⁽¹⁾	TERMINAL AVAILABLE							
	B	H	L									T1	T2	T3	T4	T5	T6	T7	T8
0.33	22.0	30.5	33.5	800	264	7.0	16.0	4.0	8.0	40	MKP386M433125J**					T5		T7	
0.39	22.0	30.5	33.5	800	312	7.0	14.0	4.0	8.0	40	MKP386M439125J**					T5		T7	
0.47	22.0	30.5	33.5	800	376	8.0	11.0	4.0	8.0	40	MKP386M447125J**					T5		T7	
0.56	22.0	30.5	33.5	800	448	8.5	10.0	4.0	8.0	40	MKP386M456125J**					T5		T7	
0.68	22.0	30.5	33.5	800	544	9.5	8.0	4.0	8.0	40	MKP386M468125J**					T5		T7	
0.82	22.0	38.0	44.0	375	308	9.0	13.0	5.0	15.0	60	MKP386M482125J**	T1	T2	T3	T4		T6		T8
1.0	22.0	38.0	44.0	375	375	10.0	10.0	5.0	15.0	60	MKP386M510125J**	T1	T2	T3	T4		T6		T8
1.2	22.0	38.0	44.0	375	450	11.0	9.0	5.0	15.0	-	MKP386M512125J**	T1	T2	T3	T4		T6		T8
1.5	30.0	46.0	44.0	375	563	14.0	7.0	5.0	15.0	-	MKP386M515125J**	T1	T2	T3	T4		T6		T8
1.8	30.0	46.0	44.0	375	675	15.0	6.0	5.0	15.0	-	MKP386M518125J**	T1	T2	T3	T4		T6		T8
2.0	30.0	46.0	44.0	375	750	16.0	5.5	5.0	15.0	-	MKP386M520125J**	T1	T2	T3	T4		T6		T8
2.2	30.0	46.0	44.0	375	825	18.0	4.5	5.0	15.0	-	MKP386M522125J**	T1	T2	T3	T4		T6		T8

SPECIFIC REFERENCE DATA (1600 V_{DC})

U_{RDC} = 1600 V; U_{RAC} = 600 V; U_{PP} = 1690 V

CAP. (μF)	DIM. (mm) ⁽⁴⁾			dU/dt (V/μs)	I _{peak} (A)	I _{RMS} ⁽²⁾ (A)	ESR ⁽³⁾ (mΩ)	tan δ 1 kHz < (10 ⁻⁴)	tan δ 10 kHz < (10 ⁻⁴)	tan δ 100 kHz < (10 ⁻⁴)	PART NUMBER ⁽¹⁾	TERMINAL AVAILABLE							
	B	H	L									T1	T2	T3	T4	T5	T6	T7	T8
0.22	22.0	30.5	33.5	800	176	7.0	16.0	3.0	5.0	40	MKP386M422160J**					T5		T7	
0.27	22.0	30.5	33.5	800	216	7.0	15.0	3.0	5.0	40	MKP386M427160J**					T5		T7	
0.33	22.0	30.5	33.5	800	264	8.0	12.0	3.0	5.0	40	MKP386M433160J**					T5		T7	
0.39	22.0	30.5	33.5	800	312	8.5	10.0	3.0	5.0	40	MKP386M439160J**					T5		T7	
0.47	22.0	30.5	33.5	800	376	9.0	8.5	3.0	5.0	40	MKP386M447160J**					T5		T7	
0.56	22.0	38.0	44.0	375	210	9.0	14.0	4.0	10.0	60	MKP386M456160J**	T1	T2	T3	T4		T6		T8
0.68	22.0	38.0	44.0	375	255	9.0	12.0	4.0	10.0	60	MKP386M468160J**	T1	T2	T3	T4		T6		T8
0.82	22.0	38.0	44.0	375	308	10.0	10.0	4.0	10.0	60	MKP386M482160J**	T1	T2	T3	T4		T6		T8
1.0	22.0	38.0	44.0	375	375	12.0	8.0	4.0	10.0	60	MKP386M510160J**	T1	T2	T3	T4		T6		T8
1.3	30.0	46.0	44.0	375	488	16.0	6.0	4.0	10.0	-	MKP386M5130160J**	T1	T2	T3	T4		T6		T8
1.5	30.0	46.0	44.0	375	563	16.0	5.5	4.0	10.0	-	MKP386M515160J**	T1	T2	T3	T4		T6		T8
1.8	30.0	46.0	44.0	375	675	18.0	4.5	4.0	10.0	-	MKP386M518160J**	T1	T2	T3	T4		T6		T8
2.0	30.0	46.0	44.0	375	750	19.0	4	4.0	10.0	-	MKP386M520160K**	T1	T2	T3	T4		T6		T8

Notes

- (1) Change the symbol ** according special code for the terminals
- (2) Maximum RMS current at 100 kHz, + 85 °C
- (3) The ESR (Equivalent Series Resistance) typical values at 100 kHz
- (4) Standard dimension

MKP 386 M Snubber



Vishay BCcomponents Metallized Polypropylene Film Capacitor AC and Pulse Capacitor MKP Snubber Type

SPECIFIC REFERENCE DATA (2000 V_{DC})

U_{RDC} = 2000 V; U_{RAC} = 700 V; U_{PP} = 1980 V

CAP. (μF)	DIM. (mm) ⁽⁴⁾			dU/dt (V/μs)	I _{peak} (A)	I _{RMS} ⁽²⁾ (A)	ESR ⁽³⁾ (mΩ)	tan δ 1 kHz <(10 ⁻⁴)	tan δ 10 kHz <(10 ⁻⁴)	tan δ 100 kHz <(10 ⁻⁴)	PART NUMBER ⁽¹⁾	TERMINAL AVAILABLE							
	B	H	L									T1	T2	T3	T4	T5	T6	T7	T8
0.047	22.0	30.5	33.5	2000	94	6.0	20.0	3.0	5.0	30	MKP386M347200J**					T5		T7	
0.068	22.0	30.5	33.5	2000	136	6.5	17.0	3.0	5.0	30	MKP386M368200J**					T5		T7	
0.10	22.0	30.5	33.5	2000	200	8.0	11.0	3.0	5.0	30	MKP386M410200J**					T5		T7	
0.12	22.0	30.5	33.5	2000	240	9.0	9.0	3.0	5.0	30	MKP386M412200J**					T5		T7	
0.15	22.0	30.5	33.5	2000	300	9.5	8.0	3.0	5.0	30	MKP386M415200J**					T5		T7	
0.22	22.0	38.0	44.0	850	187	10.0	10.0	4.0	10.0	50	MKP386M422200J**	T1	T2	T3	T4		T6		T8
0.27	22.0	38.0	44.0	850	230	11.0	8.5	4.0	10.0	50	MKP386M427200J**	T1	T2	T3	T4		T6		T8
0.33	22.0	38.0	44.0	850	281	12.0	7.0	4.0	10.0	50	MKP386M433200J**	T1	T2	T3	T4		T6		T8
0.39	22.0	38.0	44.0	850	332	12.0	6.0	4.0	10.0	50	MKP386M439200J**	T1	T2	T3	T4		T6		T8
0.47	30.0	46.0	44.0	850	400	16.0	5.0	4.0	10.0	50	MKP386M447200J**	T1	T2	T3	T4		T6		T8
0.56	30.0	46.0	44.0	850	476	18.0	4.0	4.0	10.0	50	MKP386M456200J**	T1	T2	T3	T4		T6		T8
0.68	30.0	46.0	44.0	850	578	20.0	3.5	4.0	10.0	50	MKP386M468200J**	T1	T2	T3	T4		T6		T8

SPECIFIC REFERENCE DATA (2500 V_{DC})

U_{RDC} = 2500 V; U_{RAC} = 800 V; U_{PP} = 2260 V

CAP. (μF)	DIM. (mm) ⁽⁴⁾			dU/dt (V/μs)	I _{peak} (A)	I _{RMS} ⁽²⁾ (A)	ESR ⁽³⁾ (mΩ)	tan δ 1 kHz <(10 ⁻⁴)	tan δ 10 kHz <(10 ⁻⁴)	tan δ 100 kHz <(10 ⁻⁴)	PART NUMBER ⁽¹⁾	TERMINAL AVAILABLE							
	B	H	L									T1	T2	T3	T4	T5	T6	T7	T8
0.047	22.0	30.5	33.5	2500	118	6.0	20.0	3.0	5.0	30	MKP386M347250J**					T5		T7	
0.068	22.0	30.5	33.5	2500	170	7.0	14.0	3.0	5.0	30	MKP386M368250J**					T5		T7	
0.10	22.0	30.5	33.5	2500	250	8.5	10.0	3.0	5.0	30	MKP386M410250J**					T5		T7	
0.12	22.0	30.5	33.5	2500	300	9.5	8.0	3.0	5.0	30	MKP386M412250J**					T5		T7	
0.15	22.0	38.0	44.0	1000	150	9.5	12.5	4.0	10.0	50	MKP386M415250J**	T1	T2	T3	T4		T6		T8
0.18	22.0	38.0	44.0	1000	180	10.0	11.0	4.0	10.0	50	MKP386M418250J**	T1	T2	T3	T4		T6		T8
0.22	22.0	38.0	44.0	1000	220	11.0	8.5	4.0	10.0	50	MKP386M422250J**	T1	T2	T3	T4		T6		T8
0.33	30.0	46.0	44.0	1000	330	15.0	6.0	4.0	10.0	50	MKP386M433250J**	T1	T2	T3	T4		T6		T8
0.39	30.0	46.0	44.0	1000	390	16.0	5.0	4.0	10.0	50	MKP386M439250J**	T1	T2	T3	T4		T6		T8
0.47	30.0	46.0	44.0	1000	470	18.0	4.0	4.0	10.0	50	MKP386M447250J**	T1	T2	T3	T4		T6		T8

Notes

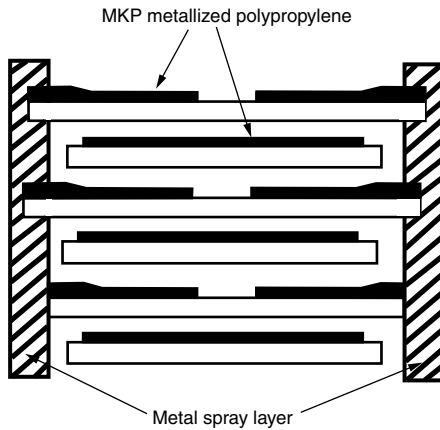
- (1) Change the symbol ** according special code for the terminals
- (2) Maximum RMS current at 100 kHz, + 85 °C
- (3) The ESR (Equivalent Series Resistance) typical values at 100 kHz
- (4) Standard dimension



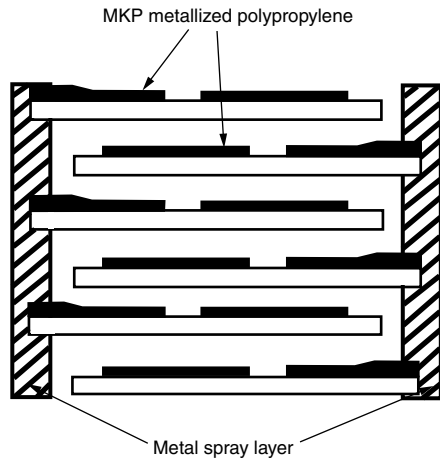
CONSTRUCTION

Low inductive wound cells elements of metallized polypropylene film, potted with resin in flame retardant case.

Series construction 420 V_{AC} to 600 V_{AC} versions



Triple construction for 700 V_{AC} and 800 V_{AC} versions



MOUNTING

NORMAL USE

The capacitors are designed for direct mounting on IGBT.

SPECIFIC METHOD OF MOUNTING TO WITHSTAND VIBRATION AND SHOCK

In order to withstand vibration and shock tests, it must be ensured that the tabs are screwed tightly on the test board.

STORAGE TEMPERATURE

- Storage temperature: $T_{stg} = -25\text{ °C}$ to $+40\text{ °C}$ with RH maximum 80 % without condensation

RATINGS AND CHARACTERISTICS REFERENCE CONDITIONS

Unless otherwise specified, all electrical values apply to an ambient temperature of $23\text{ °C} \pm 1\text{ °C}$, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of $50\% \pm 2\%$.

For reference testing, a conditioning period shall be applied over $96\text{ h} \pm 4\text{ h}$ by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

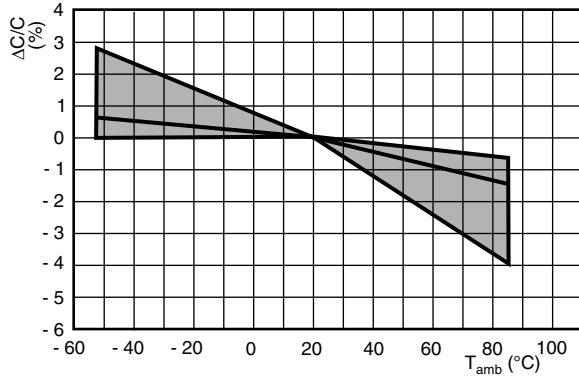
MKP 386 M Snubber



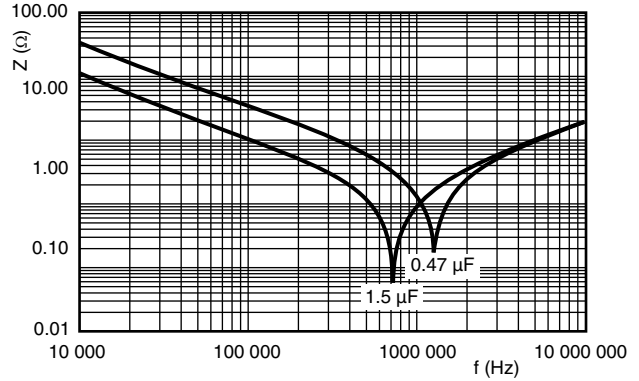
Vishay BCcomponents Metallized Polypropylene Film Capacitor AC and Pulse Capacitor MKP Snubber Type

CHARACTERISTICS

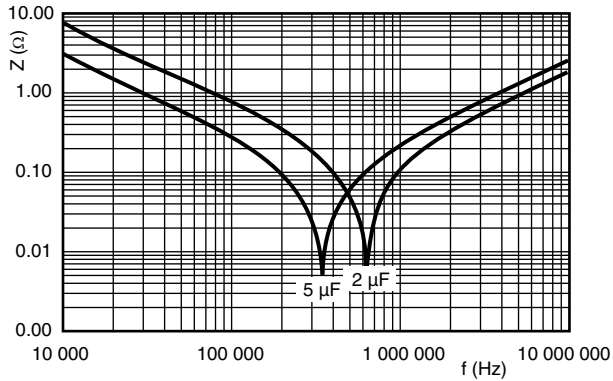
Capacitance as a function of ambient temperature (typical curve)



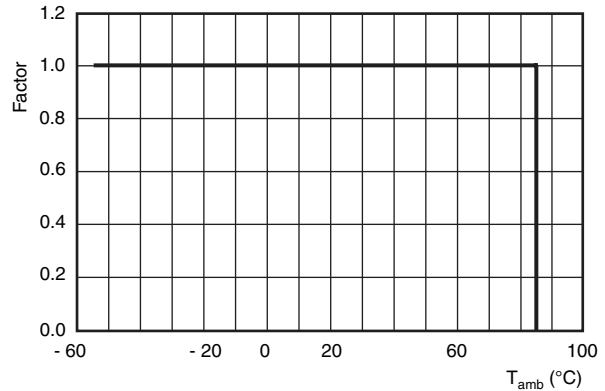
Impedance as a function of frequency for box length 33.5 mm (typical curve)



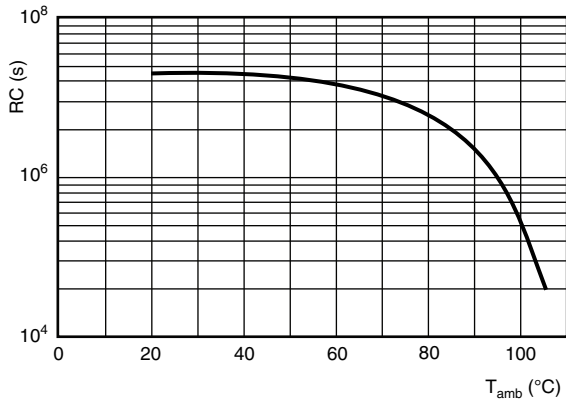
Impedance as function of frequency for box length 44.0 mm (typical curve)



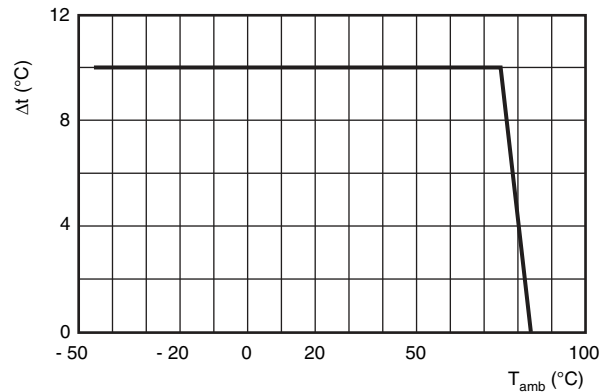
Max. DC and AC voltage as a function of temperature



Insulation resistance as a function of ambient temperature (typical curve)

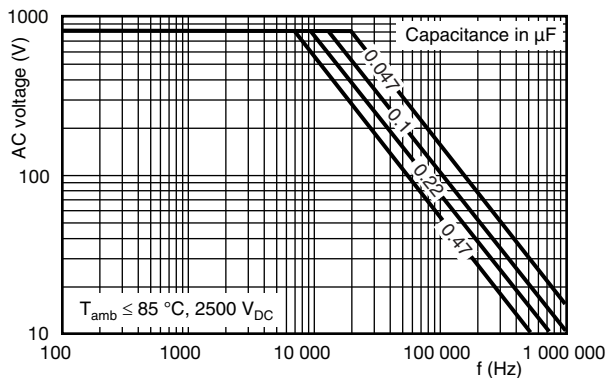
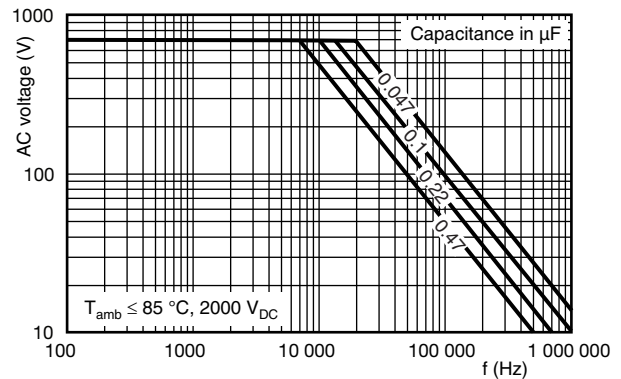
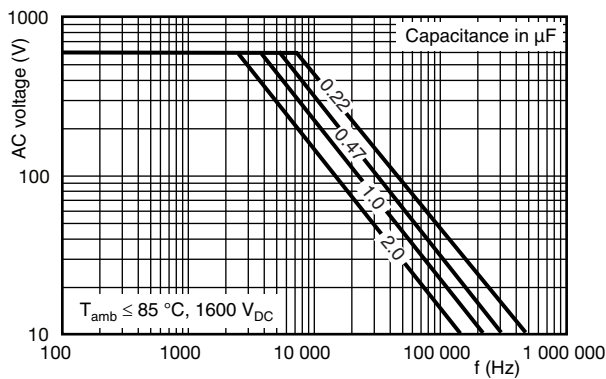
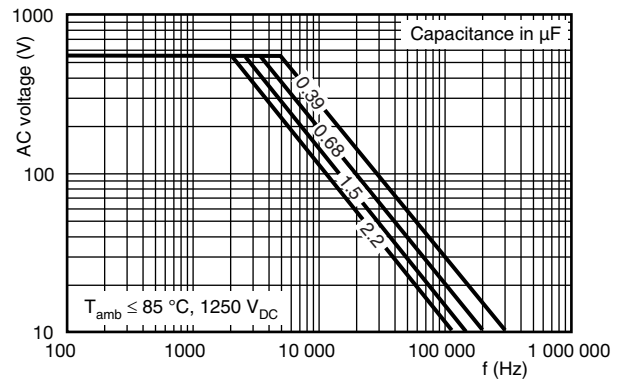
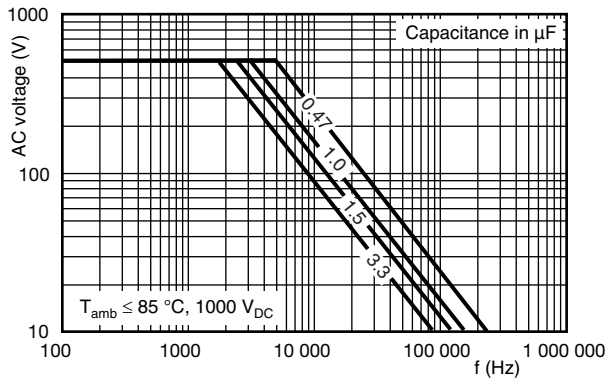
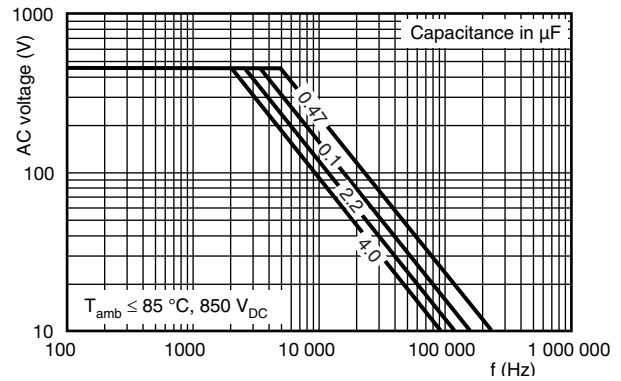
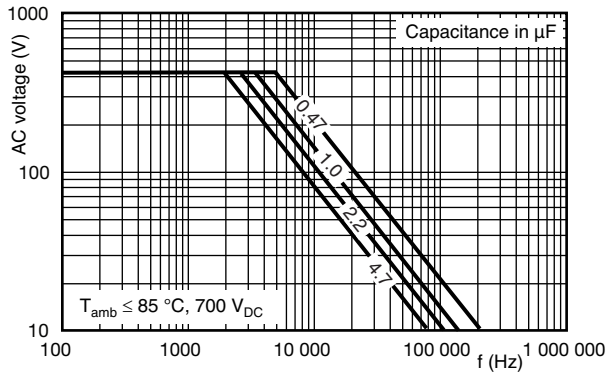


Maximum allowed component temperature rise (Δt) as function of the ambient temperature (T_{amb})





MAXIMUM RMS VOLTAGE (SINEWAVE) AS A FUNCTION OF FREQUENCY



MKP 386 M Snubber



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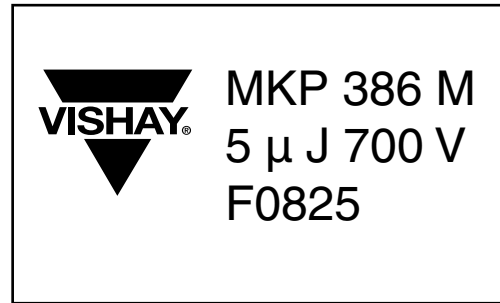
MARKING

PRINTING EXAMPLE:

PRODUCT MARKING AND IDENTIFICATION

The capacitor is marked by laser print or stamp, with following information:

1. Manufacturer's logo
2. Code for dielectric material (MKP)
3. Manufacturer's type designation (386)
4. Single metallized (M)
5. Rated capacitance value (5 μ F)
6. Tolerance on rated capacitance (J = \pm 5 %)
7. Rated DC voltage (700 V)
8. Code for factory of origin (F)
9. Year and week of manufacture (e.g. 0825)



PACKING BAR CODE LABEL

LABEL EXAMPLE:

1. Manufacturer's logo
2. Country of origin
3. Sub family
4. Type description
5. Capacitance value, tolerance, voltage and climatic category according to IEC 60068-1
6. Production center
7. Preference origin code: A
8. Product type description
9. Batch number
10. Quantity and production date, year week code
11. Product code



HEAT CONDUCTIVITY (G) AS A FUNCTION OF ORIGINAL PITCH AND CAPACITOR BODY THICKNESS IN mW/°C

W _{max.} (mm)	HEAT CONDUCTIVITY (mW/°C)	
	BOX LENGTH 33.5 mm	BOX LENGTH 44.0 mm
22.0	75	100
30.0	-	140

POWER DISSIPATION AND MAXIMUM COMPONENT TEMPERATURE RISE

The power dissipation must be limited in order not to exceed the maximum allowed component temperature rise as a function of the free air ambient temperature.

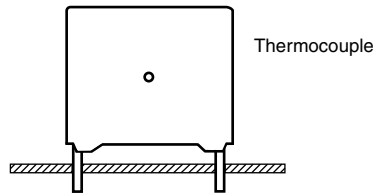
The power dissipation can be calculated according type detail specification "HQN-384-01/101: Technical Information Film Capacitors" with the typical tgδ of the curves.

The component temperature rise (ΔT) can be measured (see section "Measuring the Component Temperature" for more details) or calculated by $\Delta T = P/G$:

- ΔT = Component temperature rise (°C) with maximum of 10 °C rise (°C)
- P = Power dissipation of the component (mW)
- G = Heat conductivity of the component (mW/°C)

MEASURING THE COMPONENT TEMPERATURE

A thermocouple must be attached to the capacitor body as in:



The temperature is measured in unloaded (T_{amb}) and maximum loaded condition (T_C).

The temperature rise is given by $\Delta T = T_C - T_{amb}$.

To avoid radiation or convection, the capacitor should be tested in a wind-free box.

APPLICATION NOTE AND LIMITING CONDITIONS

These capacitors are not suitable for mains applications as across-the-line capacitors without additional protection, as described hereunder. These mains applications are strictly regulated in safety standards and therefore electromagnetic interference suppression capacitors conforming the standards must be used.

To select the capacitor for a certain application, the following conditions must be checked:

1. The peak voltage (U_P) shall not be greater than the rated DC voltage (U_{RDC})
2. The peak-to-peak voltage (U_{PP}) shall not be greater than the maximum (U_{p-p}) to avoid the ionization inception level
3. The voltage peak slope (dU/dt) shall not exceed the rated voltage pulse slope in an RC-circuit at rated voltage and without ringing. If the pulse voltage is lower than the rated DC voltage, the rated voltage pulse slope may be multiplied by U_{RDC} and divided by the applied voltage.

For all other pulses following equation must be fulfilled:

$$2 \times \int_0^T \left(\frac{dU}{dt} \right)^2 \times dt < U_{Rdc} \times \left(\frac{dU}{dt} \right)_{rated}$$

T is the pulse duration.

4. The maximum component surface temperature rise must be lower than the limits (see figure max. allowed component temperature rise)
5. Since in circuits used at voltages over 280 V peak-to-peak the risk for an intrinsically active flammability after a capacitor breakdown (short circuit) increases, it is recommended that the power to the component is limited to 100 times the values mentioned in the table "Heat conductivity"
6. When using these capacitors as across-the-line capacitor in the input filter for mains applications or as series connected with an impedance to the mains the applicant must guarantee that the following conditions are fulfilled in any case (spikes and surge voltages from the mains included)

VOLTAGE CONDITIONS FOR 6 ABOVE

ALLOWED VOLTAGES	$T_{amb} \leq 85^\circ C$
Maximum continuous RMS voltage	U_{RAC}
Maximum temporary RMS overvoltage (< 24 h)	$1.25 \times U_{RAC}$
Maximum peak voltage (V_{o-p}) (< 2 s)	$1.6 \times U_{RAC}$

INSPECTION REQUIREMENTS

General Notes:

Sub-clause numbers of tests and performance requirements refer to the “Sectional Specification, Publication IEC 60384-17”

Group C Inspection Requirements

SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1		
4.1 Dimensions (detail)		As specified in chapters “General Data” of this specification
4.3.1 Initial measurements	Capacitance Tangent of loss angle: For C > 1 μF at 1 kHz For C ≤ 1 μF at 10 kHz	
4.3 Robustness of terminations	Tensile: load 30 N; 10 s Bending: load 15 N; 90°	No visible damage
4.4 Resistance to soldering heat	No pre-drying Method: 1A Solder bath: 265 °C Duration: 10 s	
4.4.2 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance Tangent of loss angle	$ \Delta C/C \leq 2\%$ of the value measured initially Increase of $\tan \delta: \leq 0.002$ Compared to values measured initially
	Insulation resistance	$\leq 50\%$ values specified in section “Insulation Resistance” of this specification
4.14 Solvent resistance of the marking	Isopropyl alcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 min ± 0.5 min	No visible damage Legible marking
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1		
4.6.1 Initial measurements	Capacitance Tangent of loss angle: For C > 1 μF at 1 kHz For C ≤ 1 μF at 10 kHz	No visible damage
4.6 Rapid change of temperature	θA = - 55 °C θB = + 85 °C 5 cycles Duration t = 30 min Visual examination	
4.7 Vibration	Mounting: see section “Mounting” of this specification Procedure B4: Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 h	
4.7.2 Final inspection	Visual examination	No visible damage
4.9 Shock	Mounting: see Section “Mounting” for more information Pulse shape: half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms	
4.9.3 Final measurements	Visual examination Capacitance Tangent of loss angle Insulation resistance	No visible damage $ \Delta C/C \leq 2\%$ of the value measured initially Increase of $\tan \delta \leq 0.002$ Compared to values measured initially $\geq 50\%$ values specified in section “Insulation Resistance” of this specification



SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B		
4.10 Climatic sequence 4.10.2 Dry heat 4.10.3 Damp heat cyclic Test Db First cycle 4.10.4 Cold 4.10.6 Damp heat cyclic Test Db remaining cycles 4.10.6.2 Final measurements	Temperature: 85 °C Duration: 16 h Temperature: - 55 °C Duration: 2 h Voltage proof = U_{RDC} for 1 min within 15 min after removal from test chamber Visual examination Capacitance Tangent of loss angle Insulation resistance	No breakdown or flash-over No visible damage Legible marking $ \Delta C/C \leq 3\%$ of the value measured initially Increase of $\tan \delta$: ≤ 0.002 Compared to values measured in 4.3.1 or 4.6.1 as applicable $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification
SUB-GROUP C2		
4.11 Damp heat steady state 4.11.1 Initial measurements 4.11.3 Final measurements	Capacitance Tangent of loss angle at 1 kHz Visual examination Voltage proof = U_{RDC} for 1 min within 15 min after removal from test chamber Capacitance Tangent of loss angle Insulation resistance	No visible damage Legible marking No breakdown or flash-over $ \Delta C/C \leq 3\%$ of the value measured in 4.11.1. Increase of $\tan \delta \leq 0.002$ Compared to values measured in 4.11.1 $\geq 50\%$ of values specified in Section "Insulation Resistance" of this specification
SUB-GROUP C3 A		
4.12.1 Endurance test at 50 Hz alternative voltage 4.12.1.1 Initial measurements 4.12.1.3 Final measurements	Duration: 2000 h $1.25 \times U_{RAC}$ at 85 °C Capacitance Tangent of loss angle at: For $C > 1 \mu F$ at 1 kHz For $C \leq 1 \mu F$ at 10 kHz Visual examination Capacitance Tangent of loss angle Insulation resistance	No visible damage Legible marking $ \Delta C/C \leq 5\%$ of the value measured in 4.12.1.1 Increase of $\tan \delta$: ≤ 0.0015 for $C \leq 1 \mu F$ ≤ 0.0015 for $C > 1 \mu F$ Compared to values measured in 4.12.1.1 $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification

MKP 386 M Snubber



Vishay BCcomponents Metallized Polypropylene Film Capacitor AC and Pulse Capacitor MKP Snubber Type

SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C4		
4.2.6 Temperature characteristics Initial measurements Intermediate measurements	Capacitance Capacitance at - 55 °C Capacitance at 20 °C Capacitance at 85 °C	For - 55 °C to 20 °C $0 \% \leq \Delta C/C \leq 2.75 \%$ or For 20 °C to 85 °C $- 5.5 \% \leq \Delta C/C \leq 0 \%$ As specified in section "Capacitance" of this specification
4.13 Charge and discharge	10 000 cycles (1...50 c/s) $2.5 \times (dU/dt)_R$ charged to U_{RDC} with maximum pulse slope $\leq 0.01(dU/dt)_R$ Discharge resistance: $R = \frac{U_n(V_{DC})}{2.5 \times C (dU/dt)}$	
4.13.1 Initial measurements	Capacitance Tangent of loss angle: For $C > 1 \mu F$ at 1 kHz For $C \leq 1 \mu F$ at 10 kHz	
4.13.3 Final measurements	Capacitance Tangent of loss angle Insulation resistance	$ \Delta C/C \leq 5 \%$ compared to values measured in 4.13.1. Increase of $\tan \delta$: ≤ 0.0015 for $C \leq 1 \mu F$ ≤ 0.0015 for $C > 1 \mu F$ Compared to values measured in 4.13.1 $\geq 50 \%$ of values specified in section "Insulation Resistance" of this specification



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